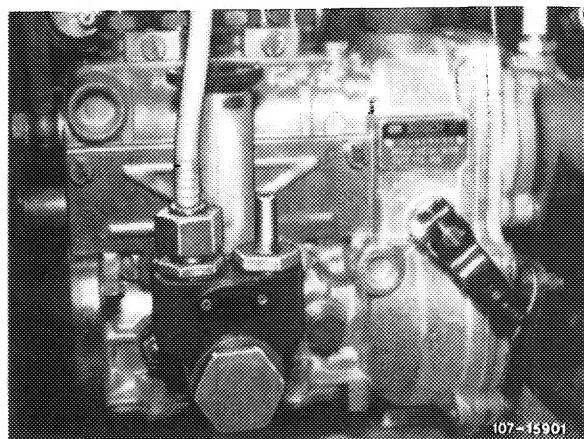


## 07.1-235 Removal and installation of fuel pump

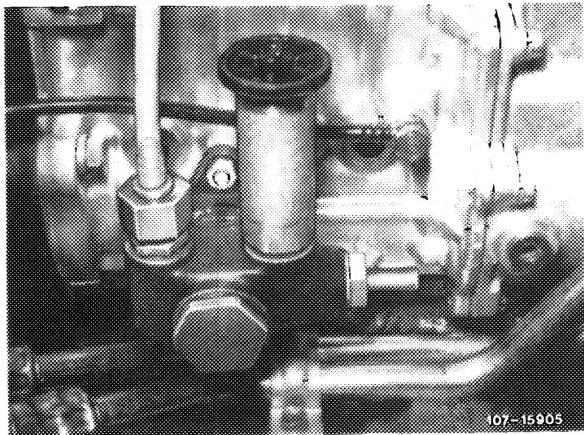
### Removal

- 1 Unscrew all fuel connections.
- 2 Remove fuel pump after loosening both fastening nuts.
- 3 Clean fuel pump. Replace suction and pressure valves or replace fuel pump.



### Installation

- 4 Mount fuel pump with new gasket.



- 5 On M-injection pumps with pneumatic governor, correct oil level in injection pump. For this purpose, unscrew filter (2) on injection pump and add engine oil up to check bore (1).

- 6 Mount fuel connections and vent injection system (07.1-140).

- 7 Check fuel pump (07.1-145).

